SAFETY DATA SHEET



Section 1. Identif	ication
Product name	Alusol AU 70
SDS #	467894
Historic SDS #:	03127
Code	467894-US03
Relevant identified uses of	the substance or mixture and uses advised against
Product use	Metalworking fluid - soluble. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Supplier	BP Lubricants USA Inc. 1500 Valley Road Wayne, NJ 07470 Telephone: +1-888-CASTROL Product Information: +1-877-641-1600
EMERGENCY HEALTH	+1-800-447-8735
EMERGENCY SPILL INFORMATION:	+1-800-424-9300 (CHEMTREC USA) +1-703-527-3887 (CHEMTREC outside the US)
Section 2. Hazar	ds identification
OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
GHS label elements	
Hazard pictograms	

	▼
Signal word	Warning
Hazard statements	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction.
Precautionary statements	
Prevention	Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	Not applicable.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	Defatting to the skin.
	Broduct code 467804 US02 Boros 4/40

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Section 3. Composition/information on ingredients

Substance/mixture

Mixture

Highly refined mineral oil, emulsifiers and additives.

Ingredient name	CAS number	%
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	≥25 - ≤50
Amine neutralized carboxylic acids	Not available.	≥10 - ≤25
polyethylene glycol monooleyl ether	9004-98-2	≤10
Amine neutralised phosphoric acid esters	Not available.	≤5
Amine carbamate	21829-52-7 /	≤5
	174125-97-4	
2,2',2"-nitrilotriethanol	102-71-6	≤3
Amines, tallow alkyl, ethoxylated	61791-26-2	≤2.5
1,2-Benzisothiazol-3(2H)-one	2634-33-5	<1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

lescription of necessary first aid measures			
Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.		
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. In the event of any complaints or symptoms, avoid further exposure. Get medical attention.		
Inhalation	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention if symptoms occur.		
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention if adverse health effects persist or are severe.		
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.		

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessaryNotes to physicianTreatment should in general be symptomatic and directed to relieving any effects.
In case of inhalation of decomposition products in a fire, symptoms may be delayed.
The exposed person may need to be kept under medical surveillance for 48 hours.Specific treatmentsNo specific treatment.

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Section 5. Fire-fighting measures

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.
Do not use water jet.
In a fire or if heated, a pressure increase will occur and the container may burst.
Combustion products may include the following: phosphorus oxides carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide) nitrogen oxides (NO, NO₂ etc.)
No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protecti	Personal precautions, protective equipment and emergency procedures			
For non-emergency personnel	Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.			
For emergency responders	Entry into a confined space or poorly ventilated area contaminated with vapor, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".			
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
Methods and materials for con	tainment and cleaning up			
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.			
Large spill	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilled product. Dispose of via a licensed waste disposal contractor.			

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Avoid contact of spilled material and runoff with soil and surface waterways. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably

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Section 7. Handling and storage

	possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimized. Swarf and other debris should be removed. To maintain optimum performance and minimize bacterial spoilage, machine tool coolant systems should be cleaned on a regular basis.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Sistillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/1993
Amine neutralized carboxylic acids	None.
polyethylene glycol monooleyl ether	None.
Amine neutralised phosphoric acid esters	None.
Amine carbamate	None.
2,2',2"-nitrilotriethanol	ACGIH TLV (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 9/1994
Amines, tallow alkyl, ethoxylated	None.
1,2-Benzisothiazol-3(2H)-one	None.

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate en controls	gineering	All activities involving chemicals should be assess exposures are adequately controlled. Personal pro- considered after other forms of control measures (suitably evaluated. Personal protective equipment standards, be suitable for use, be kept in good cor Your supplier of personal protective equipment sho selection and appropriate standards. For further in organisation for standards. Provide exhaust ventilation or other engineering co concentrations below their respective occupationa The final choice of protective equipment will deper	otective equipments (e.g. engineering co t should conform to ndition and properly ould be consulted for nformation contact y ontrols to keep the I exposure limits.	should only be ontrols) have been appropriate maintained. or advice on your national relevant airborne
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Section 8. Exposure controls/personal protection

	important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Undiluted fluid: Chemical goggles. Diluted fluid: Safety glasses with side shields.
Skin protection	
Hand protection	Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves. Recommended: nitrile gloves. Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely. Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Body protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	Liquid.
Color	Amber. [Light]
Odor	Not available.
Odor threshold	Not available.
рН	9.18 [Conc. (% w/w): 5%]

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Section 9. Physical and chemical properties

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Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >100°C (>212°F) [Estimated. Water content interferes with flash point determination.]
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable. Based on - Physical state
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Density	<1000 kg/m³ (<1 g/cm³) at 15°C
Solubility	Soluble in water.
Partition coefficient: n- octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 82.4 mm²/s (82.4 cSt) at 40°C

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	High temperatures
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials. Slightly reactive or incompatible with the following materials: acids.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

C	lass	ific	ati	on	
_ U	iass	шс	au	ΟΓ	

Product/ingredient nar	me OSHA	IARC	NTP		
2,2',2"-nitrilotriethanol	-	3	-		
+	SHA: - Potential occupa arcinogen	tional	IARC: 1 - Carcinogenic to human. 2A - Probable human carcinogen. 2B - Possible carcinogen to human. 3 - Not classifiable as a human carcinogen. 4 - Probably not a human carcinogen.	NTP: Proven - Known to be carcinogens. Possible - Reasonably to be human carcinog	y anticipated
formation on the likely utes of exposure	Routes	of entry an	ticipated: Dermal, Inhalation.		
tential acute health effo	ects				
ye contact	Causes	serious ey	e irritation.		
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Section 11. Toxicological information

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Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Inhalation	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Ingestion	Irritating to mouth, throat and stomach.
Symptoms related to the phys	ical, chemical and toxicological characteristics
Eye contact	Adverse symptoms may include the following:
	pain or irritation
	watering redness
Skin contact	Adverse symptoms may include the following:
	irritation
	redness
	dryness cracking
Inhalation	No specific data.
Ingestion	No specific data.
-	
Delayed and immediate effects	s and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Long term exposure	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Potential chronic health effe	
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.
-	

Numerical measures of toxicity

Acute toxicity estimates			
	Route	ATE value	
	Oral	10638.3 mg/kg	

Additional information

Alkanolamine: This product contains an alkanolamine. In all metalworking fluids containing amines, there is a potential for forming nitrosamines which are animal carcinogens. Therefore, no nitrites or related nitrosating agents should be added to such compositions.

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

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Section 12. Ecological information

Bioaccumulative potential

Not available.

<u>Mobility in soil</u>	
Soil/water partition coefficient (K _{oc})	Not available.
Mobility	Liquid. Soluble in water.
Other adverse effects	No known significant effects or critical hazards.

Section 13. Disposal considerations

The generation of waste should be avoided or minimized wherever possible. Significant **Disposal methods** quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Section 14. Transport information					
	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ	
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	
UN proper shipping name	-	-	-	-	
Transport hazard class(es)	-	-	-	-	
Packing group	-	-	-	-	
Environmental hazards	No.	No.	No.	No.	
Additional information	-	-	-	-	

Special precautions for user Not available.

Transport in bulk according to Annex II of MARPOL and the IBC Code

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Not available.

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Section 15. Regulatory information

U.S. Federal regulations

United States inventory (TSCA 8b) All components are active or exempted.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
<u>SARA 313</u>	
Form R - Reporting requirements	This product does not contain any hazardous ingredients at or above regulated thresholds.
Supplier notification	This product does not contain any hazardous ingredients at or above regulated thresholds.
State regulations	
Massachusetts	The following components are listed: OIL MIST, MINERAL; TRIETHANOLAMINE
New Jersey	The following components are listed: TRIETHANOLAMINE; ETHANOL, 2,2',2"- NITRILOTRIS-
Pennsylvania	The following components are listed: ETHANOL, 2,2',2"-NITRILOTRIS-
California Bron 65	

California Prop. 65

▲ WARNING: This product can expose you to chemicals including Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Diethanolamine and 1,4-Dioxane, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Other regulations

History

Australia inventory (AICS)	At least one component is not listed.
Canada inventory	At least one component is not listed in DSL but all such components are listed in NDSL.
China inventory (IECSC)	At least one component is not listed.
Japan inventory (ENCS)	At least one component is not listed.
Korea inventory (KECI)	At least one component is not listed.
Philippines inventory (PICCS)	At least one component is not listed.
Taiwan Chemical Substances Inventory (TCSI)	At least one component is not listed.
REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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revision	
Date of previous issue	07/23/2019.
Prepared by	Product Stewardship

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Section 16. Other information

Key to abbreviations	ACGIH = American Conference of Industrial Hygienists ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS Number = Chemical Abstracts Service Registry Number GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Destage of 4070. ("Marpol" = marine pollution)		
	 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) OEL = Occupational Exposure Limit SDS = Safety Data Sheet STEL = Short term exposure limit TWA = Time weighted average UN = United Nations UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods. Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1 		
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Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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